



Common Equivalent Chart

WEARRESIST	L&T	ADOR FON	METAFUSION	ESAB	D&H (scheron)
		ALLOY STEEL			
XL LH	Eutectrode 660 NH	E 104	M F 860	Terroweld DBL	Lotherme352
		SURFACING			
XL W 60	Eutectrode 400	E 713	Micro Heat 540	Terroweld MN	Lotherme607
XL BU		E 710	Micro Heat 520	Terroweld 36	Lotherme601
XL CC 61	N 6006	E 901	Micro Heat 530	Terroweld SHR	605
XL CC 60	Eutectrode N 700	E 720	Micro Heat 584	Terroweld CRC	Lotherme604
XL W 60	6710	E 745			
		STAINLESS STEEL			
XL SS 20	Stainrod BL	E 124	Micro Alloy 838	Terroweld S 1	Lotherme452
XL HT	Eutectrode 670	E 107	Micro Alloy 880	Terroweld DS 2	Lotherme467
XL SS 21	Stainrod D	E 126	Micro Alloy 830	Terroweld S 3	Lotherme464
XL SPL	680 CGS	E 106 SMP	Micro Alloy 842	Durochrome	Lotherme468
XL SS 22	Stainrod AMOL	E 125	Micro Alloy 836	Terroweld S 2	Lotherme455
XL 18	Eutectrode 646	E 108	Micro Alloy 881	Terroweld DS 1	Lotherme457
		CAST IRON			
XL C 30	Xyron 224	E 115	Micro Alloy 2250	Terroweld CP	Lotherme705
XL C 31	Xuperxyron 2240	E 119	Micro Alloy 2260	Terroweld CF	Lotherme704
			Micro Alloy 2230		
XL C 10	Eut 27	E 117	Micro Heat 2702	Terroweld CLH	Lotherme701
		METAL PREPARATION			
XL CUT	Cutrod		Micro Cut	Terrocut	Lotherme801
XL WTK	Chamferrode	E 900	Micro U	Terrogruve	Lotherme802
		Ni HARD APPLICATION			
XL C 32			Micro Alloy 2290	For Buffer Layer/Build Up	
XL 18			Micro Alloy 890	For Hard Facing	
NOTE:					
1. The above comparison is only indicative & as such the actual chemistry of weld metal could vary.					
2. This comparison holds good for similar applications only.					